

SABIC[®] PPCOMPOUND 19T1030

PP COMPOUND MINERAL FILLED

DESCRIPTION

SABIC[®] PPcompound 19T1030 is a general purpose, talc filled, heat stabilized homopolymer polypropylene compound. This compound exhibits high flow and is suitable for injection molding applications.

IMDS ID: 278628419.

TYPICAL PROPERTY VALUES

PROPERTIES	TYPICAL VALUES	UNITS	TEST METHODS
POLYMER PROPERTIES			
Melt flow rate (MFR)			
at 230 °C and 2.16 kg	18.2	dg/min	ISO 1133
Density ⁽¹⁾	1160	kg/m ³	ISO 1183
Filler content	30	%	SABIC method
Mould shrinkage ⁽²⁾			
24 hours after injection moulding	0.88	%	SABIC method
MECHANICAL PROPERTIES ⁽¹⁾			
Tensile			
Tensile modulus	4750	MPa	ISO 527/1A
stress at yield	34	MPa	ISO 527/1A
stress at break	33	MPa	ISO 527/1A
strain at break	4	%	ISO 527/1A
Flexural test			
Flexural modulus	4100	MPa	ISO 178/1A
Izod impact notched ⁽³⁾			
at 23 °C	2.1	kJ/m ²	ISO 180/1A
at 0 °C	2	kJ/m ²	ISO 180/1A
at -20 °C	1.85	kJ/m ²	ISO 180/1A
THERMAL PROPERTIES ⁽¹⁾			
Heat deflection temperature			
at 1.80 MPa (HDT/A)	80	°C	ISO 75
at 0.45 MPa (HDT/B)	131	°C	ISO 75
Coeff. of linear thermal expansion			
-30 °C to 100 °C	58	µm/mK	ISO 11359-2

(1) Injection molded sample ISO527-1A

(2) Injection molded plaque 65x65x3.2mm

(3) N.B.: No Break

QUALITY

SABIC is fully certified in accordance with the internationally accepted quality standard ISO9001.